

NOGALES

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THE PORT OF
THE FUTURE IS
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The Mariposa Land Port of Entry in Nogales, AZ, is the fourth busiest land port of entry in the United States processing nearly half of the fresh Mexican produce consumed in the United States. Fresh produce has been crossing through the Nogales ports for over 100 years. The Mariposa facility has served the needs of importers, exporters and others involved in international trade for the past 40 years. In 2009 this port began significant renovations aimed at improving processing, inspections and traffic flow at the port. Since late 2013, the 8 commercial lanes, 56 commercial dock spaces and 12 car lanes have been operational and the finishing touches will be completed by August of this year. The new port is already yielding many benefits but most importantly to the users are the lower wait times to both Northbound and Southbound crossings.

Here's what the future holds for you...

THE PORT OF THE FUTURE IS STATE OF THE ART

The physical improvements at Mariposa are state-of-the-art and have made the port the most modern and efficient port of entry on the U.S.-Mexico border. Cutting edge information and technology systems allow for faster and more efficient processing of information and shorter wait times. Implemented new x-ray technology allows for rapid scanning of entire trucks at once.

The finished port includes:

- 8 commercial primary lanes with a capacity of 4,000+ trucks per day
- CTPAT-FAST dedicated lanes
- 56 commercial inspection dock spaces
- 5 commercial exit booths

- 12 dedicated car lanes with primary inspection booths
- 24 POV secondary inspection spaces
- 5 southbound inspection booths
- 6 South bound inspection dock spaces
- dedicated bus processing lane
- 2 new z-portal low energy x-ray machines to expedite secondary and bus inspections
- SENTRI ready lanes to process passenger vehicles

THE PORT OF THE FUTURE IS A FAST PORT

The many improvements at Mariposa lead to one crucial result – speed! From the additional lanes to the fast technology to flexible infrastructure, everything at the port is designed to increase the speed





and accuracy of processing and minimize delays. Mariposa currently boasts the shortest wait times on the U.S.-Mexico border.

More inspection lanes, inspection spaces, and inspection facilities mean increased space for processing. All lanes can be switched between expedited travel lanes or regular lanes at the flip of a switch to provide real-time increased capacity for trusted traveler and shipper programs. Additionally, the port is pleased to be receiving 120 new Customs officers (8% of the total new staff in the U.S.) to facilitate product movement.

THE PORT OF THE FUTURE SAVES YOU MONEY

Ultimately, all the benefits of speed, accuracy and facilitated movement equal cost savings. Efficiencies in moving trucks across the border result in savings in fuel, product quality and time. So far, the new port facilities position Nogales as the best location to ensure just-in-time delivery. Did you know that on average a one hour delay can cost a loss of \$6 billion in output and \$1.4 billion in wages annually? The expedited crossing times in Nogales save each company money that would otherwise be lost to delays.

Mariposa also provides an additional benefit only Arizona is offering. Overweight permits available from the Arizona

Department of Transportation allow trucks of up to 90,800 pounds from Mexico to enter and be broken down at local warehouses after crossing the border.

THE PORT OF THE FUTURE IS BUSINESS FRIENDLY

Mariposa is more than just brick and mortar. It is home to multi-generational businesses who have served the trade community for decades. The Nogales community is a thousand-years old trade region with world-class U.S. Customs Brokers drawing on generations of relationships to expedite trade. Facilities and services related to directly processing trade in produce and manufacturing are coupled with an experienced supporting logistics industry. Nogales is a world-class logistics and transportation hub.

THE PORT OF THE FUTURE IS SUSTAINABLE

Mariposa was built to be friendly to both the environment and the people who use it. The structure itself is designed to dissipate noise and protect those who work at the port from noise pollution. The port is LEED certified and incorporates a number of sustainable features such as a solar domestic hot water system, rain water harvesting system, advanced lighting and building automation systems, as well as recycled content material selections and low maintenance finishes that are used throughout the

port's design. Additionally, quicker border crossing and less idle time for trucks means decreased air pollution.

THE PORT OF THE FUTURE IS DESIGNED FOR FUTURE GROWTH

Mariposa's new design accommodates future needs as well as improving today's business. When so often the latest item is outdated only a few months after release, Mariposa intends to grow and change to embrace future growth and change. The Nogales community champions trade between Mexico, the U.S. and Canada. It is preparing its port and people to meet that future growth.

Find your future in Nogales, go to:
www.NogalesPort.org

